<u>AMENDMENTS</u>

Please amend the application as follows:

In the Claims:

Please accept the amended text for the pending claims of the same number.

1. (Previously Presented) A motor having an output shaft movable in multiple degrees of freedom, the motor comprising:

a stator having an interior curved surface;

a first stator coil and a second stator coil wound in close proximity to the interior surface, but not extending inward of the interior curved surface, the first stator coil and the second stator coil positioned substantially orthogonally to each other; and

a rotor fixed to the output shaft and movably supported adjacent the interior surface of the stator with an air gap disposed between the rotor and the stator, the rotor including at least one magnet disposed thereon and being movable along the interior surface in directions defining at least a first and a second degree of freedom; wherein upon energization of the first stator coil a first magnetic field is established to urge the rotor to rotate in a direction of the first degree of freedom, and upon energization of the second stator coil a second magnetic field is established to urge the rotor to rotate in a direction of the second degree of freedom, the second degree of freedom substantially perpendicular to the first degree of freedom.

2. (Previously Presented) The motor of claim 1, wherein the first degree of freedom is substantially perpendicular to a longitudinal axis of wires of one of the first and

HAYES SOLOWAY P.C.

130 W. CUSHING ST. TUCSON, AZ 85701 TEL. 520.882.7623 FAX. 520.882.7643

Serial No. 10/668,910

second coils associated with the first degree of freedom and the second degree of

freedom is substantially perpendicular to a longitudinal axis of wires of the other of

the first and second coils.

3. (Previously Presented) The motor of claim 1, wherein the curved interior surface is

defined by a stator back iron comprising a ferromagnetic material.

4. (Previously Presented) The motor of claim 1, wherein the interior curved surface

defines at least a portion of a sphere.

5. (Previously Presented) The motor of claim 1, wherein the curved interior surface is

uniformly curved.

6. (Previously Presented) The motor of claim 1, wherein the at least one magnet is a

permanent magnet.

7. (Previously Presented) The motor of claim 1, wherein the rotor includes a plurality

of the magnets disposed thereon, and wherein each of the plurality of magnets forms

a different side of a parallelogram with first and third ones of the magnets defining a

first pair of parallel sides of the parallelogram which are substantially parallel to the

first stator coil, and second and fourth ones of the magnets defining a second pair of

parallel sides of the parallelogram which are substantially parallel to the second

stator coil.

HAYES SOLOWAY P.C. 130 W. CUSHING ST. TUCSON, AZ 85701

TEL. 520.882.7623 FAX. 520.882.7643

175 CANAL STREET

MANCHESTER, NH 03101 TEL. 603.668.1400

FAX. 603.668.8567

Serial No. 10/668,910

8. (Previously Presented) The motor of claim 7, wherein the parallelogram is a

square.

9. (Previously Presented) The motor of claim 7, wherein the first and second ones of

the magnets are configured with south poles disposed adjacent the stator coils and

the third and fourth ones of the magnets are configured with north poles disposed

adjacent the stator coils.

10. (Previously Presented) The motor of claim 1, wherein the rotor is supported

adjacent the stator by a gimbal mechanism connected to the output shaft and

supported on the stator.

11. (Previously Presented) The motor of claim 10, wherein the gimbal mechanism is

configured to establish pivot points for the output shaft to allow motion of the rotor in

the first and second degrees for freedom, the pivot points being aligned with an

equator of the curved surface.

12. (Presently Amended) The motor of claim 1, wherein the output shaft is

additionally an input shaft.

13. (Previously Presented) The motor of claim 12, further comprising a sensor for

detecting movement of the input shaft.

HAYES SOLOWAY P.C.

130 W. CUSHING ST. TUCSON, AZ 85701 TEL. 520.882.7623

FAX. 520.882.7643

175 CANAL STREET MANCHESTER, NH 03101 TEL. 603.668.1400

FAX. 603.668.8567

14. (Previously Presented) A motor having an output shaft movable in multiple degrees of freedom, the motor comprising:

a stator, the stator having an interior surface and first and second stator coils wound in close proximity to the interior surface, the stator coils positioned substantially orthogonally to each other, the stator comprising a plurality of laminations, the laminations radially disposed about a center point with a plane of each lamination extending through the center point; and

a rotor fixed to the output shaft and movably supported adjacent the stator with an air gap disposed between the rotor and the stator, the rotor including at least one magnet disposed thereon and being movable along the interior surface in directions defining at least first and second degrees of freedom.

15. (Previously Presented) The motor of claim 14, whereupon energization of the first stator coil a first magnetic field is established to urge the output shaft to rotate in a first plane, and upon energization of the second stator coil a second magnetic field is established to urge the output shaft to rotate in a second plane substantially orthogonal to the first.

16. (Previously Presented) The motor of claim 14, wherein each lamination comprises an arcuate surface perpendicular to the plane of the lamination.

17. (Previously Presented) The motor of claim 14, wherein each lamination comprises a wedge shape when viewed parallel to a longitudinal axis of the output shaft.

HAYES SOLOWAY P.C.

130 W. CUSHING ST. TUCSON, AZ 85701 TEL. 520.882.7623 FAX. 520.882.7643

18. (Previously Presented) The motor claim of claim 14, wherein each lamination

comprises a pair of parallel sides.

19. (Previously Presented) The motor claim of 18, wherein the laminations are

separated by spacers to space the laminations more along an outside surface of the

stator than along the interior surface of the stator.

20. (Presently Amended) The motor of claim 14, wherein the output shaft is

additionally an input shaft.

21. (Previously Presented) The motor of claim 18, further comprising a sensor for

detecting movement of the input shaft.

22. (Presently Amended) A motor having an output shaft movable in multiple degrees

of freedom, the motor comprising:

a first stator, the first stator having an interior curved surface and a first stator

coil, a second stator coil, and a third stator coil, the stator coils wound in close

proximity to the interior surface;

a second stator, the second stator having an interior curved surface and a

fourth stator coil, a fifth stator coil, and a sixth stator coil, the stator coils wound in

close proximity to the interior surface;

HAYES SOLOWAY P.C. 130 W. CUSHING ST. TUCSON, AZ 85701

TEL. 520.882.7623

FAX. 520.882.7643

175 CANAL STREET MANCHESTER, NH 03101 TEL. 603.668.1400

FAX. 603.668.8567

a commutation system capable of changing the distribution of current in the first, second, third, fourth, fifth, and sixth coils to provide a desired force at each output shaft position; and

a rotor fixed to the output shaft and movably supported adjacent the first stator and the second stator with an air gap disposed between the rotor and the stators, the rotor including at least one magnet disposed thereon and being movable along the interior surfaces in directions defining at least first, and second, and third degrees of freedom, each degree of freedom substantially perpendicular to the other degrees of freedom, wherein energization of at least one of the stator coils is capable of urging the rotor along any of the degrees of freedom.

23. (Previously Presented) The motor of claim 22, wherein the first stator is positioned substantially perpendicular to the second stator.

24. (Previously Presented) The motor of claim 23, wherein upon energization of one or more of the first, second, or third stator coils a first magnetic field is established to urge the rotor to rotate in a direction of the first degree of freedom, and upon energization of one or more of the fourth, fifth, or sixth stator coils a second magnetic field is established to urge the rotor to rotate in a direction of the second degree of freedom, the second degree of freedom substantially perpendicular to the first degree of freedom.

25. (Presently Amended) The motor of claim 22, wherein the output shaft is additionally an input shaft.

HAYES SOLOWAY P.C.

130 W. CUSHING ST. TUCSON, AZ 85701 TEL. 520.882.7623 FAX. 520.882.7643

26. (Previously Presented) The motor of claim 25, further comprising a sensor for

detecting movement of the input shaft.

27. (Previously Presented) The motor of claim 22, wherein the first stator comprises

a first plurality of parallel laminations and the second stator comprises a second

plurality of parallel laminations positioned in an arc about a center point, the first

plurality arranged perpendicular to the second plurality.

28. (Previously Presented) The motor of claim 27, wherein each lamination

comprises a plurality of parallel slots.

29. (Presently Amended) The motor of claim 28, wherein all of the parallel slots are

perpendicular to a longitudinal axis of the output shaft when the output shaft is in a

neutral position.

30. (Previously Presented) The motor of claim 27, wherein the first and second

plurality of laminations comprise a plurality of identical laminations.

31. (Previously Presented) The motor of claim 27, wherein each lamination

comprises an interior surface having an arcuate face, the arcuate face being

orthogonal to a side surface of each lamination.

32. (Previously Presented) The motor of claim 27, wherein the first plurality of parallel

175 CANAL STREET MANCHESTER, NH 03101 TEL. 603.668.1400

HAYES SOLOWAY P.C. 130 W. CUSHING ST.

> TUCSON, AZ 85701 TEL. 520.882.7623 FAX. 520.882.7643

FAX. 603.668.8567

laminations forms a stepped concave surface about a longitudinal axis of the output shaft in a plane orthogonal to the side surface of the plurality of laminations.

33. (Previously Presented) The motor of claim 22, wherein the first, second, and third coils are wound around the stator such that they overlap each other.

34. (Previously Presented) The motor of claim 22, wherein the first, second, and third coils are coupled to and driven by a poly-phase power supply.

35. (Presently Amended) A lamination for use in a stator, comprising:

a ferromagnetic material having an arcuate surface;

orthogonal to a first side surface orthogonal to the arcuate surface;

a second side surface orthogonal to the arcuate surface and opposite the first side surface; and

a plurality of parallel slots <u>extending from the first side surface to the second</u> side surface through the arcuate surface.

36. (Previously Presented) The lamination of claim 35, further comprising a second side surface parallel to the first side surface.

37. (Previously Presented) The lamination of claim 35, further comprising a second side surface not parallel to the first side surface.

38. (Previously Presented) A ferromagnetic lamination for use in a stator, comprising:

HAYES SOLOWAY P.C. 130 W. CUSHING ST.

TUCSON, AZ 85701 TEL. 520.882.7623 FAX. 520.882.7643

Serial No. 10/668,910

an arcuate surface orthogonal to a side surface;

a plurality of non-uniform spreaders adjacent the arcuate surface; and

a plurality of slots extending from the spreaders away from the arcuate

surface.

39. (Previously Presented) The ferromagnetic lamination of claim 38, wherein each of

the slots are parallel to each other.

40. (Previously Presented) The ferromagnetic lamination of claim 38, wherein the

arcuate surface conforms to a partial semi-circle having a center point.

41. (Previously Presented) The ferromagnetic lamination of claim 40, wherein each of

the slots are aligned along a radial axis extending through the center point.

42. (Previously Presented) A ferromagnetic lamination for use in a stator, comprising:

an arcuate surface orthogonal to a side surface; a plurality of uniform spreaders

adjacent the arcuate surface; and a plurality of radially extending slots extending from

the spreaders away from the arcuate surface.

43. (Previously Presented) A motor having an output shaft movable in multiple

degrees of freedom, the motor comprising:

a first stator portion and a second stator portion, each stator portion having a

plurality of laminations, each lamination having an arcuate surface orthogonal to a

side surface, a plurality of non-uniform spreaders adjacent the arcuate surface, and a

175 CANAL STREET MANCHESTER, NH 03101 TEL. 603.668.1400 FAX. 603.668.8567

HAYES SOLOWAY P.C. 130 W. CUSHING ST.

TUCSON, AZ 85701 TEL. 520.882.7623 FAX. 520.882.7643

plurality of slots extending from the spreaders away from the arcuate surface, each stator portion having a coil wound in close proximity to the arcuate surface, the first stator portion positioned substantially orthogonal to the second stator portion; and

a rotor fixed to the output shaft and movably supported adjacent the stator with an air gap disposed between the rotor and the stator, the rotor including at least one magnet disposed thereon and being movable along the interior surface in directions defining at least first and second degrees of freedom, wherein upon energization of the first stator coil a first magnetic field is established to urge the rotor to rotate in a direction of the first degree of freedom, and upon energization of the second stator coil a second magnetic field is established to urge the rotor to rotate in a direction of the second degree of freedom, the second degree of freedom substantially perpendicular to the first degree of freedom.

- 44. (Previously Presented) The motor of claim 43, wherein each of the laminations in the first stator portion are parallel to each other.
- 45. (Previously Presented) The motor of claim 43, wherein the laminations are radially disposed about a center point with a plane of each lamination extending through the center point.
- 46. (Previously Presented) A method of providing force feedback to an output shaft of a motor, comprising the steps of:

HAYES SOLOWAY P.C. 130 W. CUSHING ST. TUCSON, AZ 85701 TEL. 520.882.7623

TEL. 520.882.7623 FAX. 520.882.7643

providing a first stator having a first interior curved surface and a first, a second, and a third stator coil wound in close proximity to the first interior surface, the first, the second, and the third stator coils overlapping each other;

providing a rotor fixed to the output shaft and movably supported adjacent the first interior surface of the first stator with an air gap disposed between the rotor and the first stator, the rotor being movable along the interior surfaces in a direction defining a first degree of freedom; and

energizing at least one of the first, the second, and the third stator coils to urge the rotor to rotate in a direction of a first degree of freedom.

47. (Previously Presented) The method of claim 46, further comprising the step of energizing at least two of the first, the second, and the third stator coils to urge the rotor to rotate in a direction of the first degree of freedom.

48. (Previously Presented) The method of claim 46, changing a distribution of current in the first, second, and third stator coils to provide a desired force at each output shaft position.

49. (Previously Presented) The method of claim 46, further comprising the step of providing a second stator having a second interior curved surface and a fourth, a fifth, and a sixth stator coil wound in close proximity to the interior surface of the second stator.

50. (Previously Presented) The method of claim 49, further comprising the step of

HAYES SOLOWAY P.C. 130 W. CUSHING ST. TUCSON, AZ 85701 TEL. 520.882.7623 FAX. 520.882.7643

energizing at least two of the fourth, fifth, and the sixth stator coils to urge the rotor to rotate in a direction of a second degree of freedom.

51. (Previously Presented) The method of claim 49, further comprising the step of changing a distribution of current in the fourth, fifth, and the sixth stator coils to provide a desired force at each output shaft position.

HAYES SOLOWAY P.C.

130 W. CUSHING ST. TUCSON, AZ 85701 TEL. 520.882.7623 FAX. 520.882.7643